



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4434-9

Job Sheet 172975



Part No: D4434-9

Job Qty: 6 ea

Part Name: Bracket



Part Weight: 0 lbs

Job Created: 2/23/18

Due Date: 3/5/18

Type: Stock

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Logan David

Description:

Note: DWG REV C SHEETS 14,15 IPP Rev:A 12.01.24 AS PER DWG REV.A DD VERF:EC IPP Rev:B 12.03.06 per REV.B DD verified by:EC IPP REV:C 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		SC 18/03/22
100	Waterjet	6 pcs	3/3/18	3/3/18	0.00	0.71	Waterjet1		SC 18/03/22
110	QC	6 pcs	3/3/18	3/3/18	0.00	0.00	QC2 Waterjet-3		SC 18/03/22
120	QC	6 pcs	3/3/18	3/3/18	0.00	0.00	QC8-4		38
130	Small Fab	6 pcs	3/3/18	3/3/18	0.00	0.38	Small Fab-6		3-85
140	Brake NC	6 pcs	3/3/18	3/3/18	0.04	0.36	Brake NC 2		DASB
150	QC	6 pcs	3/3/18	3/3/18	0.00	0.00	QC5		38
160	HandFinish	6 pcs	3/5/18	3/5/18	0.00	0.29	HandFinish1		SIDAB - 04-03
170	QC	6 pcs	3/5/18	3/5/18	0.00	0.00	QC7-3		11 APR 0 3 2018
180	Packaging	6 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3-2		APR 0 4 2018
190	QC21-SA	6 Ea	3/5/18	3/5/18	0.00	0.00	QC21		21 APR 0 4 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1.4400 sf (.24 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	1	236	0

Part Specifications

Specifications could not be found.

Plex 2/23/18 12:45 PM dart.logan.david



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CANADA
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Email: sales@dartaero.com
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Container No: S054140



Part: D4434-9

Job No: 172975

Serial No/Batch: S054140

Revision:
Inspector:

Date: 03/23/18

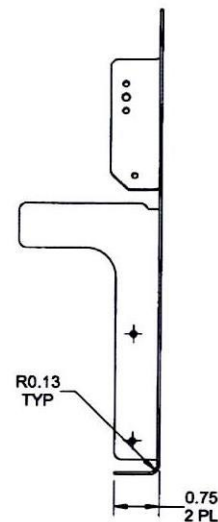
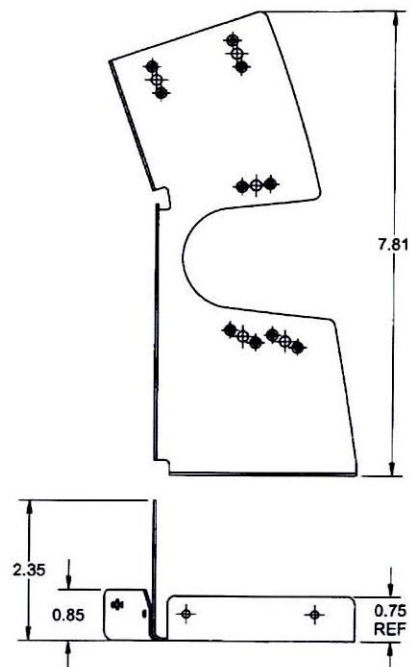
DART AEROSPACE LTD		Work Order:	12915
Description: Bracket		Part Number:	D4434-9
Inspection Dwg: D4434	Rev: C	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.004/-0.001	Ø0.100	1		VDC-01	
Ø0.129	+0.005/-0.001	Ø0.129	1			
Ø0.179	+0.005/-0.001	Ø0.179	1			
0.453	+/-0.010	0.455	1			
0.468	+/-0.010	0.466	1			
0.25	+/-0.030	0.25	1			
1.40	+/-0.030	1.40	1			
2.39	+/-0.030	2.39	1			
2.80	+/-0.030	2.80	1			
3.46	+/-0.030	3.46	1			
0.55	+/-0.030	0.55	1			
0.86	+/-0.030	0.86	1			
2.75	+/-0.030	2.75	1			
2.346	+/-0.010	2.348	1			
8.04	+/-0.030	8.04	1			
8.54	+/-0.030	8.54	1			
2.05	+/-0.030	2.05	1			
4.49	+/-0.030	4.49	1			
6.20	+/-0.030	6.20	1			
7.35	+/-0.030	7.35	1			
0.89	+/-0.030	0.89	1			
0.31	+/-0.030	0.31	1			
0.34	+/-0.030	0.34	1			
1.67	+/-0.030	1.67	1			

Measured by: SC	Audited by: DAS 38	Preliminary Approval:
Date: 18/03/22	Date: MAR 27 2018	Date:

Rev	Date	Change	Revised by	Approved
A	12.02.01	New Issue	KJ	
B	12.05.15	Dimensions updated per Dwg Rev B	KJ	
C	14.04.14	Dwg Rev updated	KJ	



SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172975-22

20180226

RELEASED
2014-03-31

D4434-9 BRACKET

NOTES:

- 1) MATERIAL: MAKE FROM D4434-9F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO.	REV. C
MFG. APPR.	DD	D4434	SHEET 14 OF 15
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	COVER ASSEMBLY	NTS
DATE	14.03.06	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	